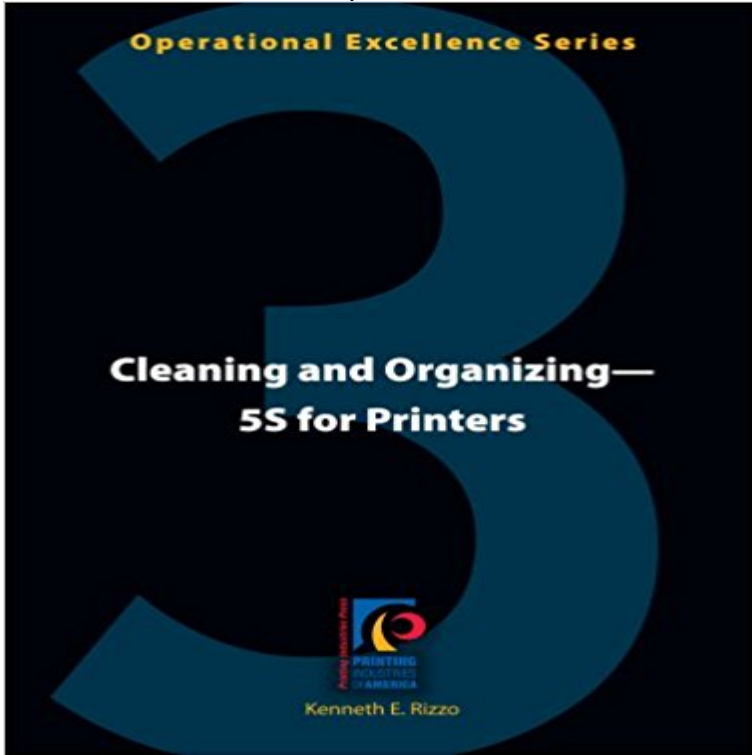


# Cleaning and Organizing--5S for Printers (Operational Excellence Workbook Series)



A key issue for Operational Excellence and continuous improvement is simply getting it started. One of the best and easiest ways to get there is to get everyone involved in cleaning and organizing their processes and work areas through a five-step process known as 5S. Book 3 in the Operational Excellence workbook series explains the fundamentals of 5S--sort, straighten, shine, standardize, and sustain--and provides step-by-step guidelines for eliminating waste, achieving total organizational cleanliness, and activity standardization throughout work processes. Getting started with 5S involves a kaizen blitz event, and Book 3 provides detailed worksheets and forms to be used in evaluating your current state and planning, implementing, and reviewing the results of the kaizen event and 5S program.

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