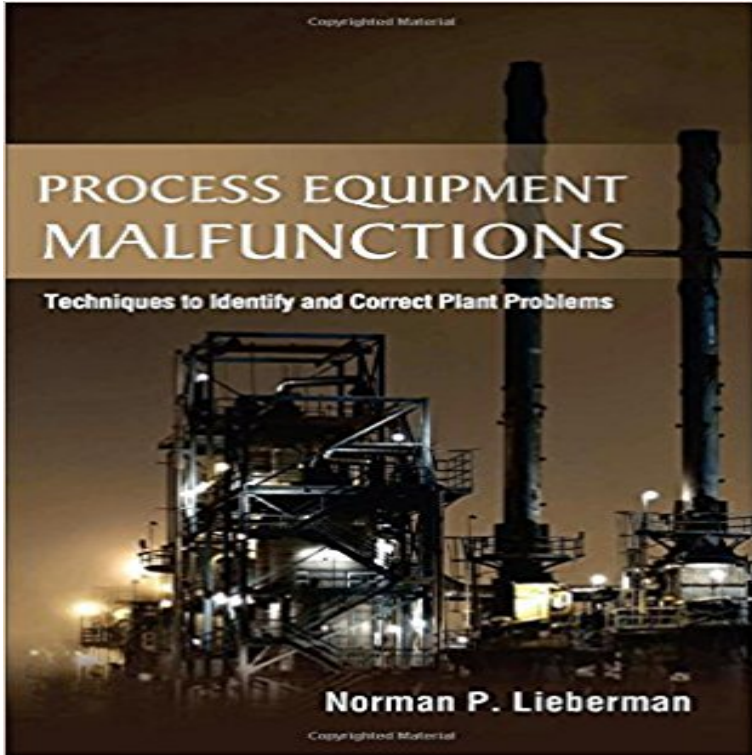


# Process Equipment Malfunctions: Techniques to Identify and Correct Plant Problems



A PRACTICAL GUIDE TO TROUBLESHOOTING PROCESS EQUIPMENT MALFUNCTIONS Process Equipment Malfunctions offers proven techniques for finding and fixing process plant problems and contains details on failure identification. Diagnostic tips, examples, and illustrations help to pinpoint and correct faults in chemical process and petroleum refining equipment. Complex math has been omitted. An essential resource for plant operators and process engineers, this book is based on the authors long career in field troubleshooting process problems.

COVERAGE INCLUDES:  
Distillation tray malfunctions  
Packed tower problems  
Distillation tower pressure and composition control  
Fractionator product stripping  
Pumparounds  
Reboiled and steam side strippers  
Inspecting tower internals  
Process reboilers--thermosyphon circulation  
Heat exchangers  
Condenser limitations  
Air coolers  
Cooling water systems  
Steam condensate collection systems  
Steam quality problems  
Level control problems  
Process plant corrosion and fouling  
Vapor-liquid separation vessels  
Hydrocarbon-water separation and desalters  
Fired heaters--draft and excess O<sub>2</sub>  
Disabling safety systems  
Vacuum systems and steam jets  
Vacuum surface condensers  
Centrifugal pump limitations  
Steam turbine drivers  
Centrifugal compressors  
Reciprocating compressors

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